## **CeraTek Laboratory Heat Sealer**

TA12-ASL/1 & TA24-ASL/1

Precision Laboratory Heat Sealer on an open back frame with upper and lower heated jaws, each independently controlled, featuring a digital timer and temperature controller, surface mounted thermocouples, dual action cylinders, electronic timer activation. The standard instrument includes one set of 1" wide flat dies (one upper die and one lower die).

## **Available Options:**

**Power Options:** 12" = 110 V, 60 Hz / 24" = 220 V, 50 Hz

12" and 24" Models



This model offers one set of 1" upper and lower sealing dies.

**Serrated Sealing Dies (1" width only)** matched sets for upper and lower jaws are available with options for both type and direction of serrations.

- Coarse serrations (6.5 serrations/inch)
- Fine serrations (20 serrations/inch)
- Crosswise (perpendicular to 12" length)
- Lengthwise (parallel to 12" length)
- Available flat surface dies widths 1/8", 1/4", 3/8", 1/2", and 1"

**Cycle-Hold Mechanism** allows the operator to engage a locking mechanism which will hold the jaws together at the end of a cycle for any length of time until the operator triggers the release switch on the front panel.

**Short-Cycle Indicator** will disable the sealer anytime that a seal cycle is terminated before the entire programmed dwell time has fully elapsed, indicating to the operator that the last item sealed has a potentially inadequate seal.

**Temperature Alarm** high/low settings with lockout/reset feature.

12" x 12" Removable Work Surface provides an area to prepare the material that is to be heat sealed.

**Removable Backstop** is mounted to the machine frame which will provide a positive stop behind the seal die.

**Adjustable Backstop** can be permanently mounted inside the machine. The position of the back stop behind the seal die (adjustable from 7/8" to 12" back from the center line of the seal die) is adjustable through an access hole in the back of the machine.

**Consumables Replacement Package** is comprised of basic wear items including four (4) upper glass cloth assemblies, two (2) lower glass cloths and one (1) thermocouple.





## **PHYSICAL SPECIFICATIONS**

12" Model (TA12-ASL/1) 24" Model (TA24-ASL/1)

**Standard Base Size (W x D):** 412.8 x 492.3 mm 692.2 x 492.3 mm

16.25" x 19.38" 27.25" x 19.38"

**Machine Height:** 536.7 mm (21.13") 536.7 mm (21.13")

Note: All dimensions are for reference only.

## **OPERATIONAL SPECIFICATIONS**

12" Model (TA12-ASL/1) 24" Model (TA24-ASL/1)

Timing Range: 0.01 to 99.99 seconds 0.01 to 99.99 seconds

Repeat Accuracy:  $\pm 0.2$  seconds  $\pm 0.2$  seconds

Temperature Range: Ambient to 400°F Ambient to 400°F

Model TASL/1 Display Accuracy: ±2% of Setpoint ±2% of Setpoint

Temperature Profile Range: +2% of Actual 4% of Actual

Pressure Range: 5 to 100 psig 5 to 100 psig

Regulator Repeatability: ±3.6 psig ±3.6 psig

Model TASL/1 Gauge Accuracy: 2 ½ % of Full Scale

(IAW ASME/ASNI B40.1, Grade A)

Electrical Requirements: 12" Models 100-130 Volts AC, 15 Amps, 60 Hz, 1 Phase

24" Models 220V 50 Hz

Pneumatic Requirements: 125 psig MAXIMUM

(Compressed air, CO2 or Nitrogen.)

Specifications subject to change without notice.

